

Specification for Approval

DEVICE NUMBER: BL-HGEUB36J-TRB

SAMPLES ATTACHED AREA

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PAGE DATE	1	2	3	4	5	6	7			AND SHOP	CONTENTS
2017.07.13	1.0	1.0	1.0	1.0	1.0	1.0	1.0		4		Initial Released
2022.08.26	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1	*	46	Standardization
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FOR CUSTOMER'S APPROVAL STAMP OR SIGNATURE

APPROVED	PURCHASE	MANUFACTURE	QUALITY	ENGINEERING

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Approved By	Confirmed By	Prepared By
曾 2022.08.26 慶 霖	上 2022.08.26 担	周 2022.08.26 穎



BL-HGEUB36J-TRB

Features:

- Emitted Color :Super Yellow Green and Super Red.
- 2. Lens Appearance: Water Clear
- 3. Bi-color type.
- 4. 1.6x1.5x0.55mm (0605) standard package.
- 5. Suitable for all SMT assembly methods.
- Compatible with infrared and vapor phase reflow solder process.
- 7. Compatible with automatic placement equipment.
- 8. This product doesn't contain restriction Substance, comply ROHS standard.

Applications:

- 1. Backlighting: LCDs, Key pads advertising.
- Status indicators: Comsumer & industrial electronics.
- 3. General use.

NOTES:

- 1.All dimensions are in millimeters.
- 2. Tolerance is \pm 0.10mm unless otherwise specified.
- 3. Specifications are subject to change without notice.

■ Absolute Maximum Ratings(Ta=25°C)

Parameter	Symbol	Super Yellow Green	Super Red	Unit
Power Dissipation	Pd	50	50	mW
Forward Current	I _F	20	20	mA
Peak Forward Current *1	I _{FP}	100	100	mA
Reverse Voltage	V_R	Ę	5	V
Operating Temperature	Topr	-40℃	~ 85 ℃	-
Storage Temperature	Tstg	-40℃	~ 85 ℃	-
Soldering Temperature	Tsol	See F	Page6	-

^{* 1} Condition for IFp is pulse of 1/10 duty and 0.1msec width.

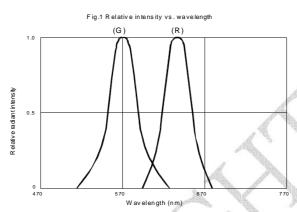


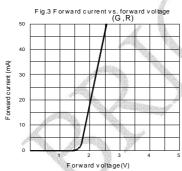
BL-HGEUB36J-TRB

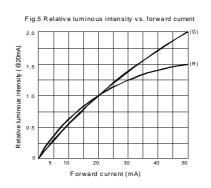
■ Electrical and optical characteristics(Ta=25°C)

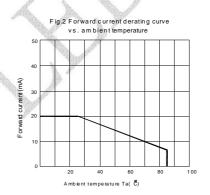
Parameter	Symbol	Condition	Color	Min.	Тур.	Max.	Unit
Forward Voltage	Vf	I _F =20mA	Super Yellow Green Super Red	1	2.2 2.2	2.6 2.6	V
Luminous Intensity	lv	I _F =20mA	Super Yellow Green Super Red	18.5 42	35 94	-	mcd
Reverse Current	I_R	V _R =5V	Super Yellow Green Super Red	1	-	100	μΑ
Peak Wave Length	λр	I _F =20mA	Super Yellow Green Super Red	-	570 645	-	nm
Dominant Wave Length	λd	I _F =20mA	Super Yellow Green Super Red	566 625	-	576 640	nm
Veiwing Angle	2θ _{1/2}	I _F =20mA	Super Yellow Green Super Red	-	120	-	deg

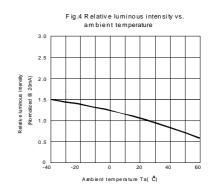
■ Typical Electro-Optical Characteristics Curves

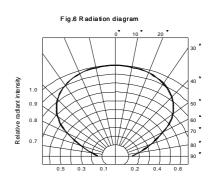








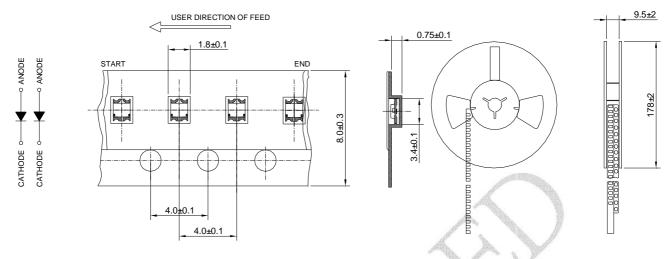




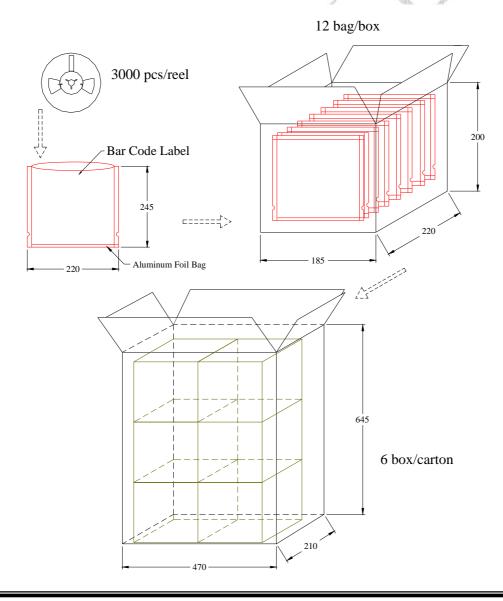


BL-HGEUB36J-TRB

Tapping and packaging specifications(Units: mm)
 Quantity:3000PCS



Package Method:(unit:mm) Vacuum





BL-HGEUB36J-TRB

Bin Limits

Intensity Bin Limits (At 20mA) (GE)

BIN CODE	Min. (mcd)	Max. (mcd)
L	18.5	28
M	28	42
N	42	63
Р	63	94

Tolerance for each Bin limit is \pm 15 %

Color Bin Limits (At 20mA) (GE)

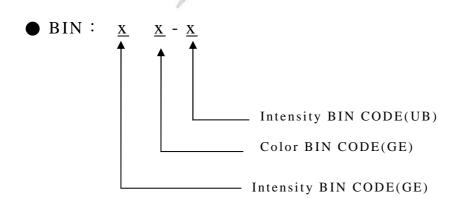
BIN CODE	Max. (nm)	Min. (nm)
4	566	568
5	568	570
6	570	572
7	572	574
8	574	576

Tolerance for each Bin limit is ± 1 nm

Intensity Bin Limits (At 20mA) (UB)

BIN CODE	Min. (mcd)	Max. (mcd)
N	42	63
P	63	94
Q	94	140
R	140	210

Tolerance for each Bin limit is \pm 15 %





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Reliability Test

Classification	Test Item	Reference Standard	Test Conditions	Result
	Operation Life	MIL-STD-750D:1026 MIL-STD-883D:1005 JIS-C-7021 :B-1	Ta: Under room temperature Test time:1,000hrs IF=Product Recommended IF	0/32
Endurance	'	MIL-STD-202F:103B JIS-C-7021 :B-11	Ta:85±5℃ RH:90%-95% Test time:240hrs	0/32
Test	High Temperature Storage	MIL-STD-883:1008 JIS-C-7021 :B-10	Ta:100±5℃ Test time:1,000hrs	0/32
	Low Temperature Storage	JIS-C-7021 :B-11	Ta: -40±5°C Test time=1,000hrs	0/32
	Temperature Cycling	MIL-STD-202F:107D MIL-STD-750D:1051 MIL-STD-883D:1010 JIS-C-7021 :A-2	Ta:-35±5°C ~25±5°C ~85±5°C ~25±5°C 30min 5min 30min 5min Time: 5cycles	0/32
Environmental		MIL-STD-202F:107D(1980) MIL-STD-750D:1051(1995) MIL-STD-883D:1011(1991)	Ta:-40±5°C ~+85±5°C 20min 20 min Time: 10cycles	0/32
Test	Wetting balance	MIL-STD-883:2003 MIL-STD-202F:208D MIL-STD-883D:2003	Ta:230±5℃ Time:5±0.5s	0/32
	Solder Resistance	MIL-STD-202F:210A MIL-STD-883D:1011 JIS-C-7021 :A-1	Ta:260±10°ℂ Time:10±1s	0/32

Judgment criteria of failure for the reliability

Measuring items	Symbol	Measuring conditions	Judgement criteria for failure
Forward voltage	V _F (V)	I _F =20mA	Initial Level*1.1
Reverse current	$I_R(uA)$	V _R =5V	Over U*2
Luminous intensity	Iv (mcd)	I _F =20mA	Initial Level*0.7

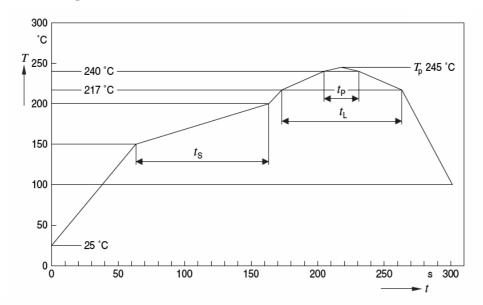
Note: 1.U means the upper limit of specified characteristics.

2.Measurment shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.



BL-HGEUB36J-TRB

IR-Reflow Soldering



Profile Feature	Symbol	Pb	Unit		
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat*) 25 °C to 150 °C			2	3	K/s
Time t _s T _{smin} to T _{smax}	t _s	60	100	120	s
Ramp-up rate to peak*) T _{Smax} to T _P			2	3	K/s
Liquidus temperature	T _L		217		°C
Time above liquidus temperature	t _L		80	100	s
Peak temperature	T _P		245	260	°C
Time within 5 °C of the specified peak temperature T _P - 5 K	t _P	10	20	30	s
Ramp-down rate* T _p to 100 °C			3	6	K/s
Time 25 °C to T _P				480	s

* slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range

- 1. Avoid any external stress applied to the resin while the LEDs are at high temperature, especially during soldering.
- 2. Avoid rapid cooling or any excess vibration during temperature ramp-down process.
- Although the soldering condition is recommended above, soldering at the lowest possible temperature is feasible for the LEDs.

● IRON Soldering

350℃ Within 3 sec.,One time only.



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Notes for designing:

Care must be taken to provide the current limiting resistor in the circuit so as to drive the BRIGHT LEDs within the rated figures. Also, caution should be taken not to overload BRIGHT LEDs with instantaneous voltage at the turning ON and OFF of the circuit.

When using the pulse drive care must be taken to keep the average current within the rated figures. Also, the circuit should be designed so as be subjected to reverse voltage when turning off the BRIGHT LEDs.

Storage:

In order to avoid the absorption of moisture, it is recommended to solder BRIGHT LEDs as soon as possible after unpacking the sealed envelope.

If the envelope is still packed, to store it in the environment as following:

- (1) Temperature : 5°C-30°C (41°F)Humidity : RH 60% Max.
- (2) After this bag is opened, devices that will be applied to infrared reflow, vapor-phase reflow, or equivalent soldering process must be:
- a. Completed within 168 hours.
- b. Stored at less than 30% RH.
- (3) Devices require baking before mounting, if: (2) a or (2) b is not met.
- (4) If baking is required, devices must be baked under below conditions: 48 hours at 60°C±3°C.

Package and Label of Products:

- (1) Package: Products are packed in one bag of 3000 pcs (one taping reel) and a label is attached on each bag.
- (2) Label:

